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DWG No. 1 2220000454.PDF

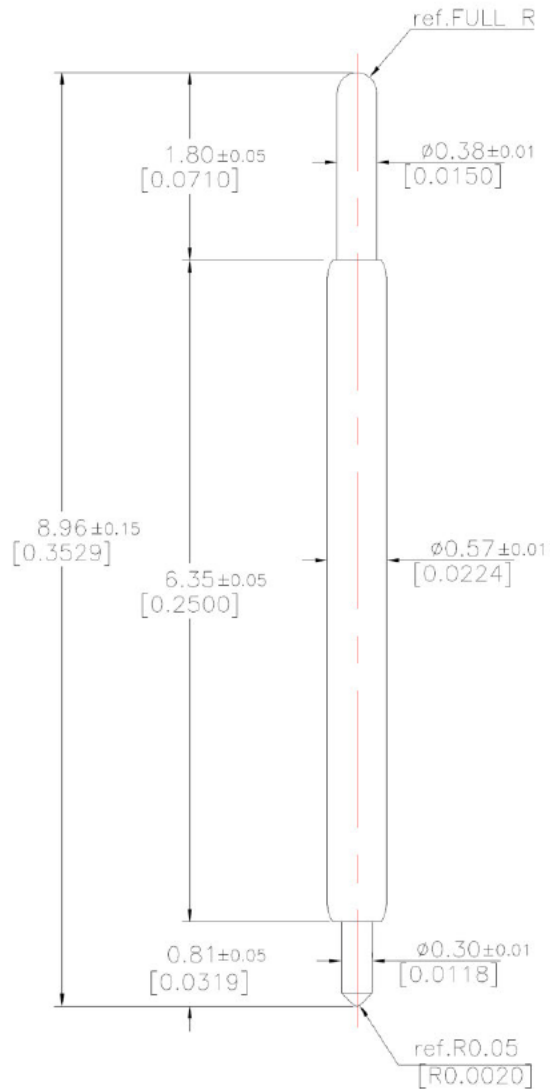
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REVISION HISTORY

REV	DESCRIPTION	ECN	DATE	APRVD
1	INITIAL RELEASE	--	09/05/18	JAG

D

TOP PLUNGER

Pointing Accuracy: ± 0.05 mmSpring Force: $\pm 20\%$


STATE	TRAVEL	SPRING FORCE
Initial Travel	--	11.0g (0.386oz)
Recommended Travel	0.80mm (0.0315")	31.3g (1.105oz)
Full Travel	1.50mm (0.0591")	49.2g (1.734oz)

PART	MATERIAL	FINISH
Spring	Stainless Steel	Gold Plated
Barrel	Phosphor Bronze	Gold Plated
Plunger [Top]	Hardened Steel	Gold Plated
Plunger [Bottom]	Hardened Steel	Gold Plated

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BOTTOM PLUNGER

CONTRACT NO.				INTERCONNECT SYSTEMS INTL, LLC a mollex company	
DRAWN BY R.FLORES		DATE 08/22/18		741 FLYNN ROAD, CAMARILLO, CALIFORNIA 93012	
DESIGNER ET		DATE 08/22/18		TITLE POGO PIN 0.80mm PITCH, D/C PLUNGERS, 31.3g SF	
CHECKER J.GELACIO		DATE 09/05/18			
QA	DATE	SIZE	RoHS 6/6	SCALE	DRAWING NO.
--	--	A	N/A	N/A	2220000454
PROCESS ENG.	DATE	SAVED AS:	FINISHED ASSY:		REV
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SHEET 1 OF 1